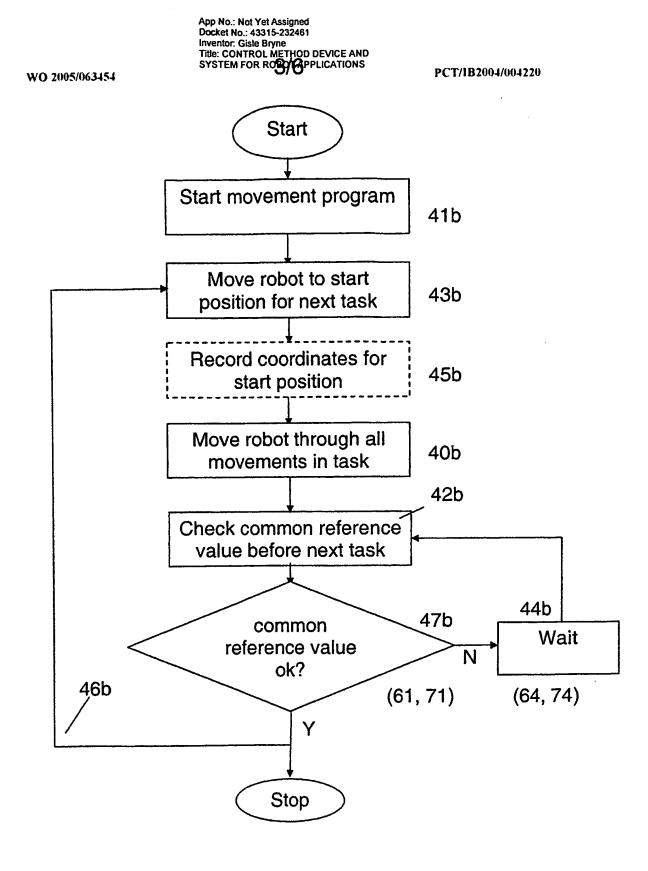
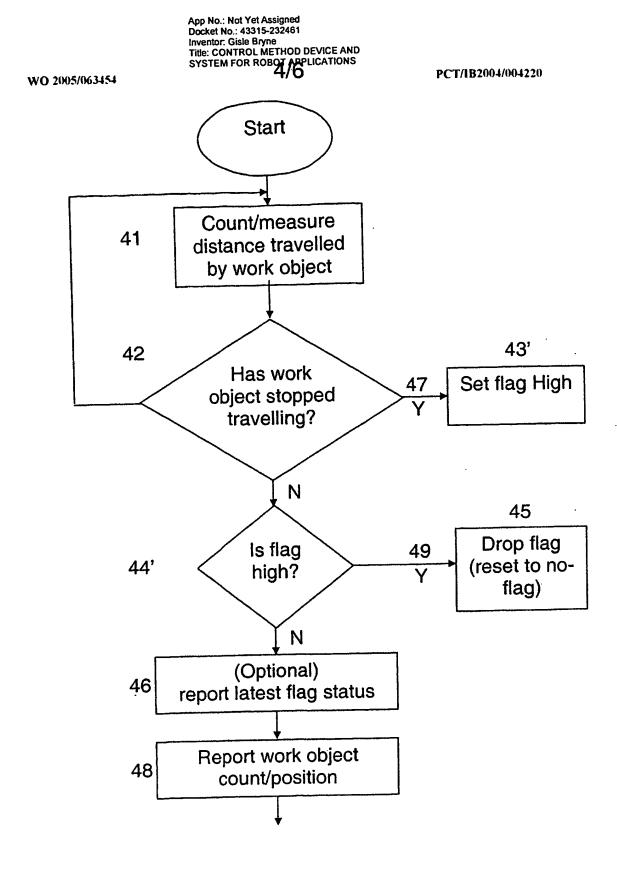


Figure 1 Prior Art

Figure 2

App No.: Not Yet Assigned
Docket No.: 43315-232461
Inventor: Gisle Bryne
Title: CONTROL METHOD DEVICE AND
SYSTEM FOR ROBOTAPPLICATIONS WO 2005/063454 PCT/IB2004/004220 Cell Controller 31 or other superior control system 33a Robot 1 Robot 3 37 33c Work Object (position reported to robots and / or cell controller if object is moving) 33b 33n Robot n Robot 2 Figure 3 39 Start Start movement program 41 in teach mode Move robot to start 43 position of next task 44 Record coordinates for 45 start position Move robot to next task 46 49 -- CT AVAILABLE COPY Stop Figure 4a





- Perterment communication of the properties of

Figure 5

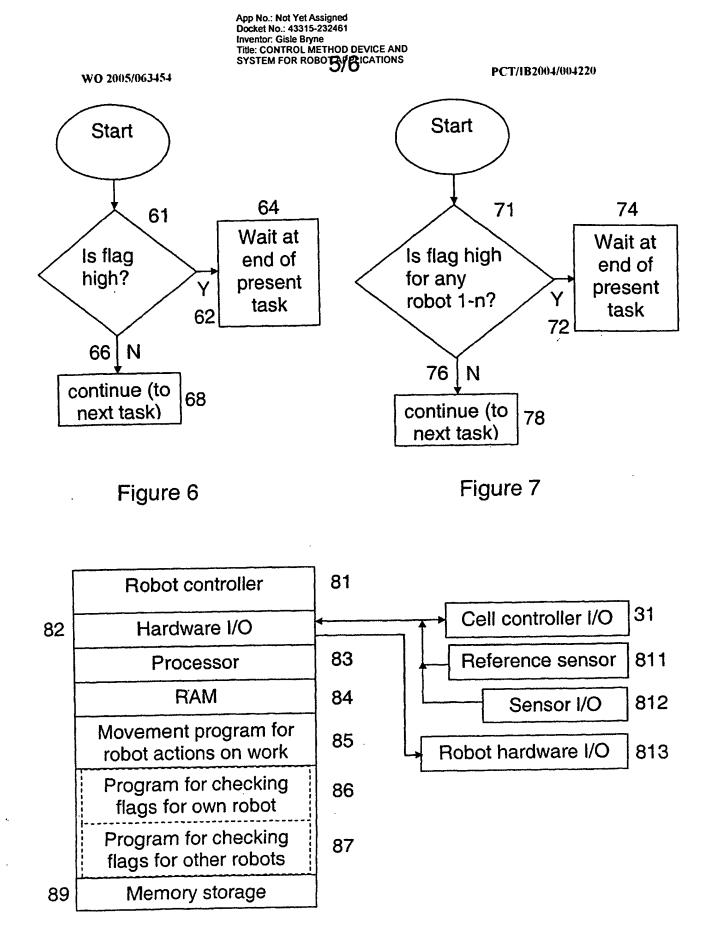


Figure 8

WO 2005/063454

PCT/IB2004/004220

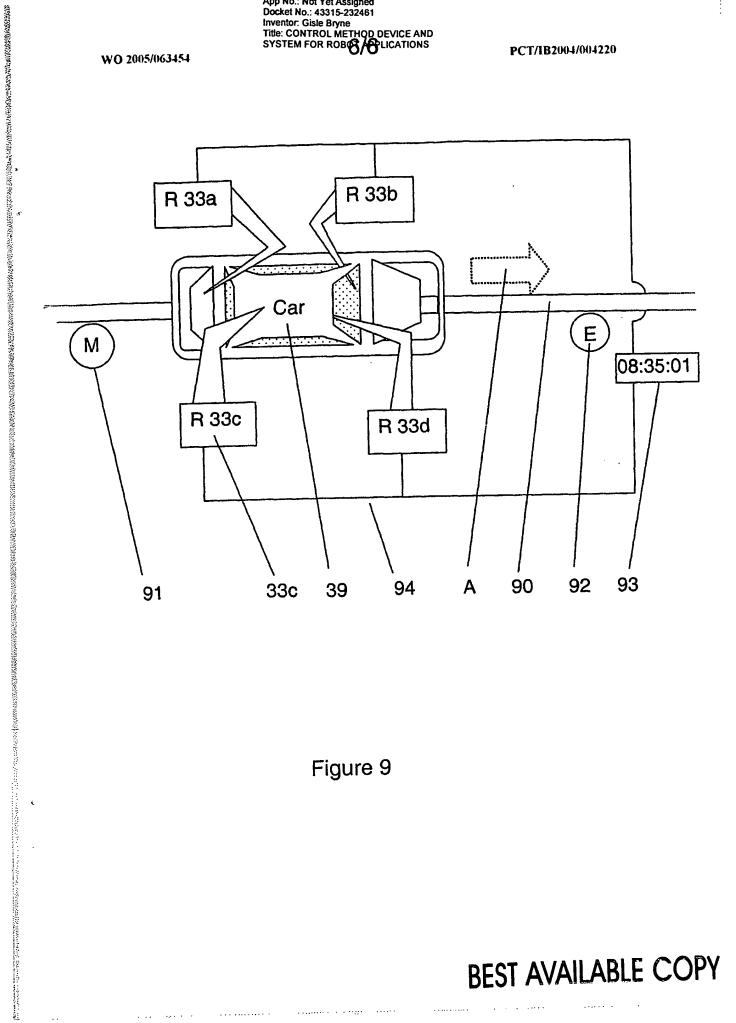


Figure 9